Ethernet-CAN Adapter	T E C H N O S O F T
	User Manual
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Ethernet-CAN Adapter User Manual

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About This Manual

This book is a technical reference manual for the Ethernet-CAN Adapter.

This manual explains in detail how to configure an Ethernet-CAN Adapter using the Ethernet-CAN adapter Configuration Software.

Notational Conventions

This document uses the following conventions:

TML – Technosoft Motion Language

Faxx – firmware versions with A = 0, 1, 2, 3, 4 or 9; Examples: F005K, F120B,F900H

FBxx – firmware versions with B = 5, 6, 7, 8; Examples: F500B, F600C, F800I

SI units - International standard units (meter for length, seconds for time, etc.)

IU units - Internal units of the drive

ESM - EasyMotion Studio

LAN – Local Area Network

Related Documentation

Help of the EasySetUp software – describes how to use EasySetUp to quickly setup any Technosoft drive for your application using only 2 dialogues. The output of EasySetUp is a set of setup data that can be downloaded into the drive EEPROM or saved on a PC file. At power-on, the drive is initialized with the setup data read from its EEPROM. With EasySetUp it is also possible to retrieve the complete setup information from a drive previously programmed. EasySetUp includes a firmware programmer with allows you to update your drive firmware to the latest revision. EasySetUp can be downloaded free of charge from Technosoft web page

Help of the EasyMotion Studio software – describes how to use the EasyMotion Studio to create motion programs using in Technosoft Motion Language (TML). EasyMotion

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Studio platform includes **EasySetUp** for the drive/motor setup, and a **Motion Wizard** for the motion programming. The Motion Wizard provides a simple, graphical way of creating motion programs and automatically generates all the TML instructions. *With EasyMotion Studio you can fully benefit from a key advantage of Technosoft drives – their capability to execute complex motions without requiring an external motion controller, thanks to their built-in motion controller.* A demo version of EasyMotion Studio (with EasySetUp part fully functional) can be downloaded free of charge from Technosoft web page

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1. Key Features

The Ethernet-CAN Adapter is an interface module which allows the access to a CAN network of Technosoft drives, via an Ethernet connection. Once the adapter is connected to the CAN network on one side, and to the Ethernet line to the other, one can communicate with any of the drives from the CAN network, using the EasyMotion Studio environment, or a user application which encapsulates TML protocol in UDP and TCP/IP messages. Thus, setup, motion programming, on-line motion commands and system diagnosis can be accomplished remotely via the Ethernet connection.

Key features of the Ethernet-CAN Adapter are:

- Compatible with all Technosoft intelligent drives
- CAN communication up to 1Mbps using Technosoft communication protocol

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- Ethernet communication:
 - o 10 BASE-T / 100 BASE-TX, full/half duplex
 - o TCP/UDP Socket Services
- Power supply: 12-48 V
- Compact size
- Operating ambient temperature: 0-40°C

2. Connectors and Connections Diagrams



2.1. Adapter Drawing

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2.2. J1	Connector	Pinout
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Со	nnecto	or descrip	otion			Со	nnecto	or descrip	otion						
	Pin	Name	Туре	Description			Pin	Name	Туре	Description					
	A1	GND	-	Return ground			B1	GND	-	Return ground					
	A2	RX+	Ι	Ethernet Receive Data+			B2	reserved	-	Reserved					
	A3	RX-	I	Ethernet Receive Data-			B3	reserved	-	Reserved					
	A4	TX-	0	Ethernet Transmit Data-			B4	reserved	-	Reserved					
	A5	TX+	0	Ethernet Transmit Data+			B5	reserved	-	Reserved					
	A6	GND	-	Return ground			B6	reserved	-	Reserved					
	A7	reserved	-	Reserved			B7	reserved	-	Reserved					
	A8	reserved	-	Reserved			B8	reserved	-	Reserved					
۶	A9	reserved	-	Reserved		~	B9	reserved	-	Reserved					
	A10	reserved	-	Reserved		Ċ	B10	reserved	-	Reserved					
	A11	GND	-	Return ground			B11	+5V	I	+5V supply					
	A12	reserved	-	Reserved			B12	reserved	-	Reserved					
	A13	+3.3V	0	+3.3V supply			B13	reserved	-	Reserved					
	A14	reserved	-	Reserved			B14	CAN LO	I/O	CAN-Bus negative line					
	A15	reserved	-	Reserved						CAN-Bus positive					
	A16	+3.3V	0	+3.3V supply			B15	CAN HI	I/O	line(dominant high)					
	A17	YEL0	0	Ethernet LED0			B16	+3.3V	0	+3.3V supply					
	A18	YEL1	0	Ethernet LED1	-							B17	reserved	-	Reserved
							B18	reserved	-	Reserved					

2.3. Installing the Ethernet-CAN Adapter

In order to be configured, the Ethernet-CAN Adapter needs to be powered and connected to the LAN.

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The Ethernet-CAN Adapter will not start unless the Ethernet Link is active.

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Figure 1 – Ethernet-CAN Adapter Connections

The Ethernet Link can be established by connecting the Ethernet-CAN Adapter directly to the computer or by using one or more hubs/switches.

If the Ethernet-CAN Adaptor is connected directly to the computer, an Ethernet crossover cable is needed. For more details about crossover cables please see <u>http://en.wikipedia.org/wiki/</u><u>Ethernet_crossover_cable</u>.



Figure 2 – Connecting the Ethernet-CAN Adapter directly to a computer



Figure 3 – Connecting the Ethernet-CAN Adapter by using one or more hubs/switches

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3. Ethernet Communication Setup

3.1. Getting Started with Ethernet-CAN Adapter Configuration Software

The Ethernet-CAN Adapter Configuration Software is a configuration tool used to find and configure the setup of any Technosoft Ethernet-CAN Adapters located in the LAN.

The Ethernet-CAN Adapter Configuration Software is available for download on the Technosoft webpage, <u>http://www.technosoftmotion.com</u>.

The Configuration Software can search the LAN for Ethernet-CAN Adapters and update their parameters (IP address, Subnet Mask, Axis ID, CAN Baud rate).

Technosoft Ethernet-CAN Adapter Configurator	
Scan	Update setup for selected Ethernet-CAN Adapter
Eternet-CAN Adapters found :	Selected IP
IP Address Subnet Mask Axis ID CAN Baudrate	IP
	SubNet Mask
	Axis ID
	CAN Baudrate 🔽
	Update
Into :	
[06.07.2011 10:49:09] Program Loaded	

Figure 4 – Ethernet-CAN Adapter Configuration Software main window

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3.2. Searching for Ethernet-CAN Adapters

If using EasyMotion Studio, before starting Ethernet-CAN Adapter Configuration program please make sure to select Work Offline in Communication menu to avoid any errors.

In order to configure an Ethernet-CAN Adapter, the LAN must be scanned first. By pressing the **Scan** button (see Figure 5) a broadcast message will be sent and all the Ethernet-CAN Adaptors that are present in the LAN (powered on and with active Ethernet link) will reply with their setup information.

😗 Technosoft Ethernet-CAN Adapter Configurator				
Scan 1 scan(s) and 4 Ethernet-CAN Adapter(s) found	Update setup for selected Ethernet-CAN Adapter			
Eternet-CAN Adapters found :	Selected IP			
IP Address Subnet Mask Axis ID CAN Baudrate	IP			
192.168.19.11 255.255.255.0 120 500k 192.168.19.12 255.255.255.0 121 500k	SubNet Mask			
192.168.19.14 255.255.255.0 129 500k	Axis ID			
	CAN Baudrate 🔽 🖌			
	Update			
Info :				
[06.07.2011 12:39:46] New message received from 192.168.19.13 [31 bytes] [06.07.2011 12:39:46] New message received from 192.168.19.14 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.11 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.12 [31 bytes]				
06.07.2011 12:39:47] New message received from 192.168.19.14 [31 bytes]			

Figure 5 – Ethernet-CAN Adaptor Configuration Software scan result

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All the adaptors that are found are placed in a list with the following format :

• IP Address | Subnet Mask | Axis ID | CAN Baudrate

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3.3. Changing the configuration of an Ethernet-CAN Adapter

Selecting an adaptor from the list copies its setup in the right fields, where they can be modified.

Technosoft Ethernet-CAN Adapter Configurator				
Scan 1 scan(s) and 4 Ethernet-CAN Adapter(s) found	Update setup for se	lected Ethernet-CAN Adapter		
Eternet-CAN Adapters found :	Selected IP	192.168.19.13		
IP Address Subnet Mask Axis ID CAN Baudrate	IP	192.168.19.13		
192.168.19.11 255.255.255.0 120 500k 192.168.19.12 255.255.255.0 121 500k 192.168.19.13 255.255.255.0 128 500k	SubNet Mask	255.255.255.0		
192.168.19.14 255.255.255.0 129 500k	Axis ID	128		
	CAN Baudrate	500k		
		Update		
Info :				
[06.07.2011 12:39:46] New message received from 192.168.19.14 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.11 [31 bytes]				
[06.07.2011 12:39:47] New message received from 192.168.19.13 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.14 [31 bytes]				
[06.07.2011 18:09:09] Adapter with IP address 192.168.19.13 selected				
Info : [06.07.2011 12:39:46] New message received from 192.168.19.14 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.11 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.12 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.13 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.14 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.14 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.13 [31 bytes] [06.07.2011 12:39:47] New message received from 192.168.19.14 [31 bytes] [06.07.2011 18:09:09] Adapter with IP address 192.168.19.13 selected				

Figure 6 - Ethernet-CAN Adaptor Configuration Software with an item selected

The default configuration for an Ethernet-CAN Adapter is :

Parameter	Default value
IP Address	192.168.19.11
Subnet Mask	255.255.255.0
CAN Baudrate	500kbps
Axis ID	120

After the setup has been modified, by clicking the **Update** button the new setup is sent to the selected Ethernet-CAN Adapter.

Once the setup of an Ethernet-CAN adapter is finalized, the board can be connected to a CAN network where Technosoft drives are also connected, and through an Ethernet line, to a PC where the EasyMotion Studio platform is executed. Thus, the user can access via the Ethernet connection any of the drives, setup it, program it, and visualize its operation.

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4. Set EasyMotion Studio for communication via Ethernet

Steps to follow:

1. Set the AxisID for each Technosoft drive/motor. Connect all drives/motors in the multiple-axis CAN network if you have more than one drives/motors.

The drives/motors axis ID is set at power on using the following algorithm:

- a. If the setup table is valid, with the value read from the EEPROM setup table containing all the setup data.
- b. If the setup table is invalid, with the last axis ID value read from a valid setup table.
- c. If there is no axis ID set by a valid setup table, with the value read from the hardware switches/jumpers for AxisID setting. If the drive/motor has no hardware switches/jumpers for axis ID setting, with the default axis ID value which is 255.
- 2. Power-off all your drives/motors and the Ethernet / RS-232 Adapter.
- 3. Connect the Ethernet-CAN Adapter to the CAN network.
- 4. Power-on the drives/motors and the Ethernet-CAN Adapter.
- 5. Select menu command "Communication | Setup" in EasyMotion Studio software.

Communication Setup					
Channel <u>Type</u> : IP using Ethernet-CAN	N Adapter 🗸 🗸 🗸 🗸				
CAN Protocol: TMLCAN (CAN 2.0B, 29-bit identifiers)					
Port: 192.168.19.11					
<u>B</u> aud Rate:	500 Kbps 🔍				
Axis ID of adapter connected to PC is	120 💌				
Advanced					
OK Cancel Help					

- 6. Select IP using Ethernet-CAN Adapter at Channel Type.
- 7. Set the CAN Protocol to TMLCAN (CAN2.0B, 29-bit identifier).
- 8. At "Port", set the IP address of the Ethernet-CAN Adapter.
- 9. Select the desired baud rate for CAN communication from **Baud Rate** list.
- 10. Set the Axis ID of the adapter connected to PC. <u>REMARK:</u> use a different Axis ID than the ones of the drives in the CAN network.

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11. Press the **OK** button

If the communication works properly, you'll see displayed on the status bar (the bottom line) of the EasyMotion Studio the text "**Online**", the axis ID of the drive/motor and the firmware version read from the drive/motor.

Remarks

- To access the Ethernet-CAN Adapter from a remote PC (a PC which is not in the same LAN as the Ethernet / RS-232 Adapter), the server's (or router's) port forwarding must be set to allow communication. The port numbers that must be forwarded are UDP/TCP: 1700 and UDP: 30689. Port forwarding allows remote computers to connect to a specific computer within a private local area network (LAN). For more information about port forwarding, refer to the instructions supplied with the router.
- On the remote PC, the server's (router's) IP address will be used in the Communication Setup dialogue in EasyMotion Studio software.

For more details on communication setup at the level of EasyMotion Studio, see EasyMotion Studio User Manual / Help.

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5. Ethernet Communication Troubleshoot

If the Ethernet or CAN-bus communication does not operate properly, EasyMotion Studio will issue an error message and you'll see displayed on the status bar (the bottom line) of the EasyMotion Studio the text "Offline".

- 1. If the error message starts with "**WinSock:** " the error is related to Ethernet communication. Click "**Cancel**" button, then check the following:
 - UTP cable connections
 - If the Ethernet adapter is correctly supplied
 - In Communication | Setup dialogue, if the address set at Port is identical with the one set with Ethernet-CAN Adapter Configuration Software.
- 2. If the error message doesn't start with "**WinSock:** " the error is related to the CAN-bus communication or the drive/motor. To fix the problem see EasyMotion Studio Help.
- 3. If the communication operates usually but gives communication errors from time to time, in **Communication | Setup** click on **Advanced...** button and increase the **Receive timeout interval** parameter. Note that for this parameter, usually, the default value does not need to be modified.

After you fix the problem, execute menu command **Communication | Refresh** to restore the communication.

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